

Building the Partnership-Manufacturing USA Program Progress ASEE Public Policy Colloquium

February 6, 2018

Mike Molnar Advanced Manufacturing National Program Office

An interagency team building partnerships with U.S. Industry and Academia















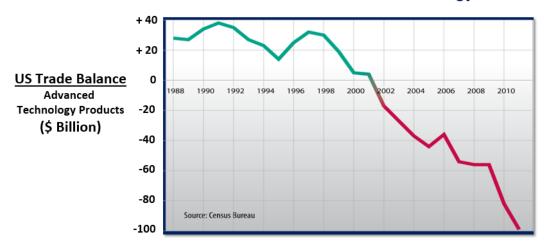
Agenda

- Overview
- How an Institute Works
- Program Results
- Developments
- NSTC Announcement



Manufacturing USA

U.S. Trade Balance for Advanced Technology Products



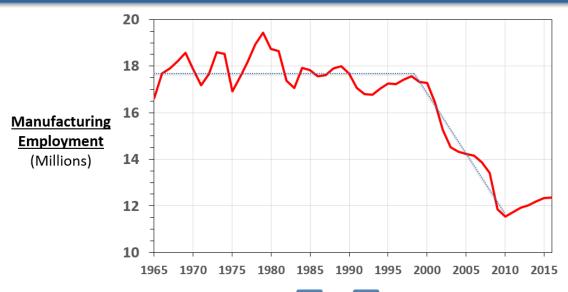


Advanced Manufacturing Partnership - 2011-2012 Advanced Manufacturing Partnership 2.0 - 2013-2014

Revitalize American Manufacturing and Innovation Act

118 bipartisan co-sponsors! signed into law December 16, 2014







National Network for Manufacturing Innovation

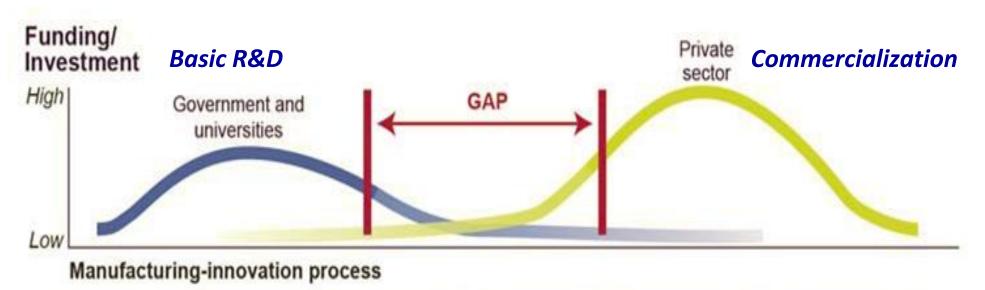
Enhancing American Competitiveness by

- Manufacturing technology
- Education & Workforce Development

PCAST: Manufacturing USA Institutes Addressing the "Scale-up" Gap

Focus: address market failure of insufficient industry R&D in the "missing middle" or "industrial commons" to de-risk promising new technologies

Approach: bring private sector investment back to the gap





Basic manufacturing research

Proof of concept

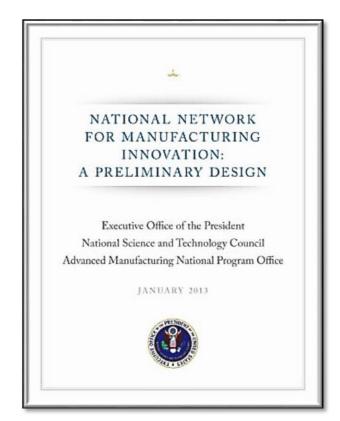
Production in laboratory Capacity to produce prototype Capability in production environment

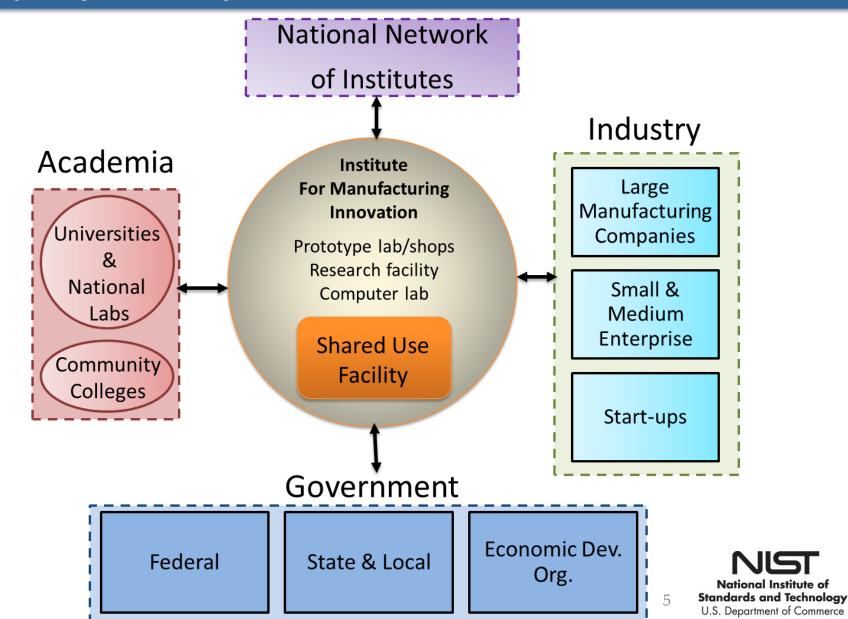
Demonstration of production rates

The Institute Design

Creating the space for Industry & Academia to collaborate

Institute Framework
Design published
January 2013







Manufacturing USA Strategic Goals

VISION

U.S. global leadership in advanced manufacturing

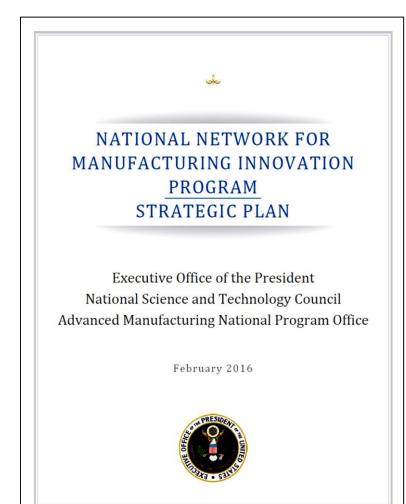
MISSION

Connecting people, ideas, and technology to solve industryrelevant advanced manufacturing challenges, thereby enhancing industrial competitiveness and economic growth and strengthening our national security.

PROGRAM GOALS

Competitiveness

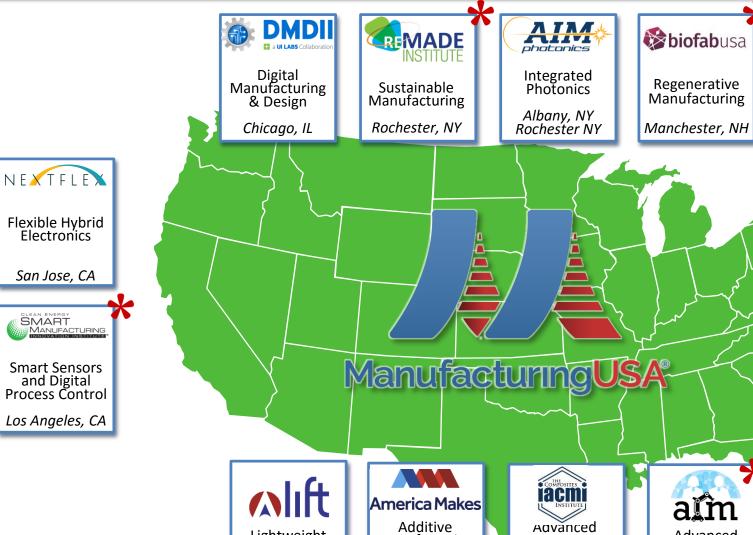
Technology Advancement Workforce Development Technology Sustainability





Manufacturing USA Institutes

Regional Hubs with National Impact

























Agenda

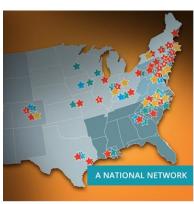
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Example Institute: NIIMBL

















AMERICAN INNOVATION AT WORK

1) Each Institute has a clear mission based on a critical Industry need



Our Mission

The NIIMBL mission is to accelerate biopharmaceutical manufacturing innovation, support the development of standards that enable more efficient and rapid manufacturing capabilities, and educate and train a world-leading biopharmaceutical manufacturing workforce, fundamentally advancing U.S. competitiveness in this industry.











2) Each Institute creates value for industry participation and funding



- De-risked technology development in a highly regulated industry that is facilitated by collective action and collaboration with NIST and FDA
- Participate in collaborative projects.
 - For deployment of technology, scale-up and regulatory science
 - For applied RD&D to de-risk process development
- Opportunity to share in IP addressing shared challenges.
- Partnership to train a workforce for producing, testing, and regulating products at scale.

A place where industry, academic, state, and U.S. federal resources synergize to

- meet industry's needs
- de-risk and streamline process development
- train a growing workforce spanning the full supply chain



AMERICAN INNOVATION AT WORK

3) Each Institute creates an effective collaboration space for pre-competitive applied R&D

A place where industry, academic, state, and U.S. federal resources synergize to

- meet industry's needs
- de-risk and streamline process development & manufacturing
- train a growing workforce

Regulatory advancement is streamlined

Enhanced process robustness is obtained

Major manufacturers work with suppliers to develop new technologies

Standardization of interfaces, assays, parts, and certifications is achieved

New methods, technologies, and best practices are achieved

collaboratively with health authorities

Workforce creation matches industry needs

4) Each Institute is operated by an industry-led consortium

Members span entire biopharmaceutical manufacturing ecosystem. Over 150 members in process of joining along with over 40 academic partners and 25 states



5) Federal start-up funding for each Institute must catalyze at least 100% co-investment

Funding

\$70,000,000

National Institute of Standards and Technology





\$180,000,000 Other Commitments



NIIMBL is funded by a five year \$70,000,000 cooperative agreement from the National Institute of Standards and Technology and leverages >\$180,000,000 in other commitments.

6) Each Institute works on the industry priorities and big

challenges only solvable by collaboration

OUTCOMES

IMPACT

NEEDS



Global competitiveness



Reduced offshoring and outsourcing



Workforce training and education



Domestic biomanufacturing



Reduced medical costs



Precision medicines



Standardization



Secure supply of medicines/pandemic readiness

MEMBERS

- FDA MEPs
- NIH • DOD
- MIIs BARDA

NIIMBL

 States NIST

Industry

Academia

- NGOs
- Trade organizations

FOCUS AREAS





Existing products

mAbs, proteins, vaccines



ADCs, bispecifics, virus-like particles





Emerging products gene and cell therapies

MANUFACTURING PROCESS THEMES













Skilled workforce



Novel real time analytical technologies



Integrated continuous processing



Automation



Reference standards and protocols



Advanced process modeling and



Process integration and intensification



Energy/water savings

NATIONAL



Growth of globally competitive domestic industry



Regional economic development



Secure, integrated supply chain



Access to new and improved medicines

INDUSTRY



Flexible, adaptive manufacturing



De-risked manufacturing innovation

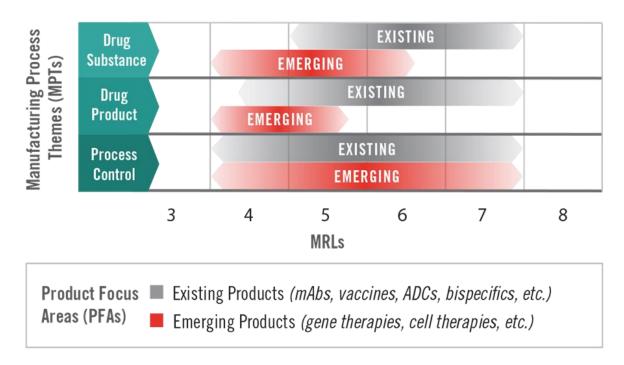


Lower costs

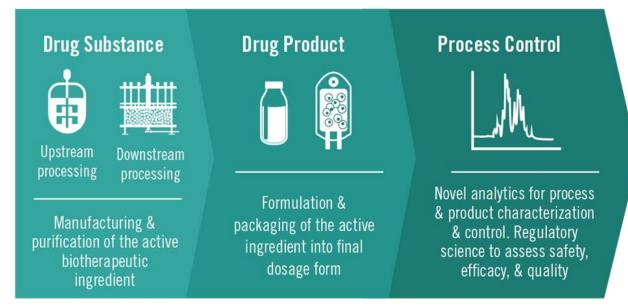


Accelerated development and approval

7) Each Institute manages a balanced portfolio of real projects for industry



Manufacturing Process Themes





- NIIMBL plans two project calls per year in ongoing operations,.
- 'Quick Start' project calls will be issued at close of the start-up phase.
- A regulatory coordination committee may issue special project calls at any time.

8) Each Institute addresses the skills gap on education and workforce skills for their technology space



October 23, 2017 - New Facility Groundbreaking (opening Jan 2020)

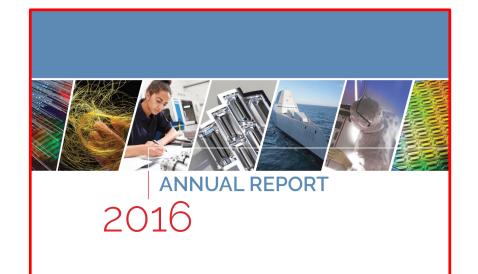


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Manufacturing USA Annual Report





- Review of program, network and performance measures to national objectives
- Detailed profiles of each institute
- Includes results of / responses to the external assessments completed in 2017

Free download at www.ManufacturingUSA.com







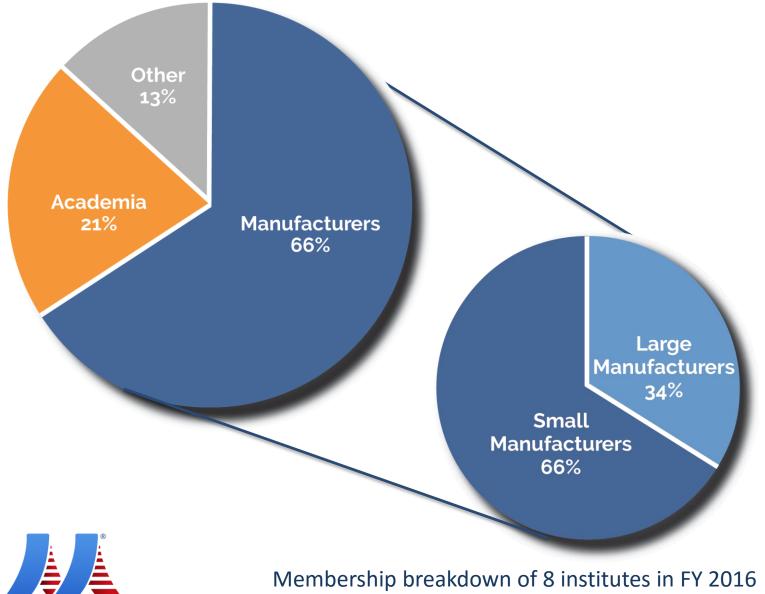
Measuring Performance – Top Level Metrics

Units of measure **Institute Metric Category** Specific Metric Number of partner organizations with institute Total number of memberships Impact to U.S. Innovation membership agreement Large manufacturers Ecosystem Small manufacturers Diversity of members Academia Other entities Financial Leverage Total co-investment Cost share expended Number of projects completed, started and Number and value of active spanning FY 2016 R&D projects Technology Total institute expenditures Advancement Percentage of key project technical objectives met Percentage of key milestones met Number of students participating in institute projects, internships, and training STEM activities Development of an Number of workers completing an **Advanced Manufacturing** institute-led certificate, apprenticeship or training program Workforce Educator/trainer engagement Number of teachers or trainers



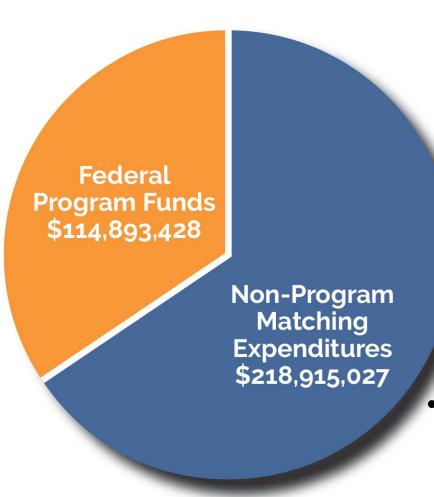
participating in institute-led training

1) Impact to U.S. Innovation Ecosystem - Membership



- The eight 2016 institutes have
 830 Members 66 % are
 manufacturers
- 66 % of manufacturers (341) were small manufacturers.
- Other participants included:
 - 177 universities, community colleges, and other academic institutions
 - 105 other entities, including federal, state, and local government agencies, federal laboratories, and not-for-profit organizations.

2) Financial Leverage



- FY 2016 matching was nearly 2 to 1
- Of \$333,808,455 in total institute expenditures
 - 66 % of Institute support came from nonfederal matching funds
 - 34 % came from non-program matching expenditures
- Expenditures funded all aspects of institute operation (e.g. technology advancement projects, education and workforce training efforts, and capital equipment)



3) Technology Advancement: Innovation Leads to U.S. Jobs

FY 2016: 191 active research and development projects at institutes.

Example Project at PowerAmerica

In under a year, researchers from John Deere and the Department of Energy National Renewable Energy Laboratory developed a prototype high power inverter for hybrid motors in heavy duty construction vehicles and trucks.

- Higher efficiency and lower heat-related breakdowns compared with traditional transformer-based inverters.
- Deere plans to hire American production workers in Fargo, ND, to manufacture and sell inverters starting in 2019.



Credit: John Deere and PowerAmerica

"Through our collaboration with PowerAmerica, we believe our silicon carbide technology work has been advanced by five years." — Brij Singh, John Deere



3) Technology Advancement: Collaboration Improves Efficiency

Example Project at the Digital Manufacturing Institute



- Digital Manufacturing Commons Hackathon
 - Participants developed and tested Digital
 Manufacturing Commons apps using 4.5 years
 worth of real-world factory floor data from
 Indiana-based ITAMCO
 - ITAMCO benefits from community analysis of their data, suggesting ways to optimize utilization, improve energy usage and manage machine health

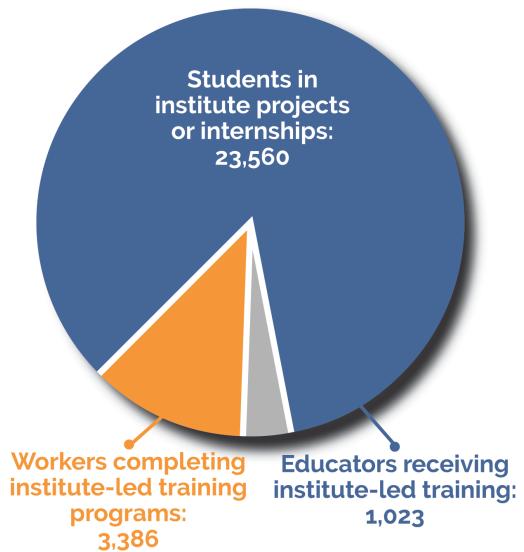


Credit: DMDII

"To develop new ideas and remain competitive, we need to break out of our silos - and that's exactly what we're able to do by working with DMDII. The DMDII network connects us with people we wouldn't have been able to access otherwise - from large OEMs to entrepreneurs and hackers," Joel Neidig, ITAMCO



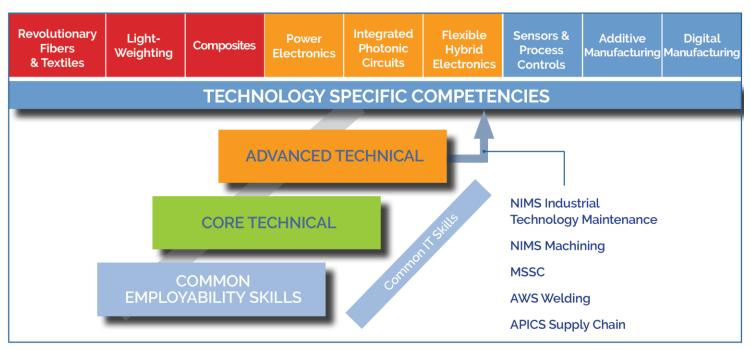
4) Development of an Advanced Manufacturing Workforce



- Nearly 28,000 participated in institute-led workforce programs, including
 - 23,560 students in institute research and development projects, internships, or training
 - 3,386 workers completed instituteled certificate, apprenticeship, or training programs
 - 1,023 teachers and trainers in institute-led training for instructors



4) Workforce: The Role of the Network



- The Education and Workforce Development team
 - Identified common skills needed across advanced manufacturing technologies
 - Developed a common training model, built around those core competencies
- Institutes
 - Adopt, refine, or develop technologyspecific modules to meet each industry's needs.
- The common training model evolves as institutes improve and share materials across the network



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Today a Network of Fourteen Institutes

PILOT INSTITUTE

IN YEARS 3 OR 4 OF FEDERAL FUNDING

NEW INSTITUTES







Regenerative Manufacturing Manchester, NH

biofabusa





Albany, NY

Smart Sensors and **Digital Process Control** Los Angeles, CA

MANUFACTURING

CLEAN ENERGY SMART



Flexible Hybrid Electronics San Jose, CA



Knoxville, TN

Advanced Fibers and Textiles Cambridge MA



Advanced Robotics Pittsburgh, PA

Digital Manufacturing & Design Chicago, IL



Next Generation Power Electronics Raleigh, North Carolina

Youngstown, OH 2012

Additive Manufacturing

America Makes

2014

2016

2017



2015



Unique Institute Charters spanning a range of technologies

Electronics



Albany, NY Rochester, NY

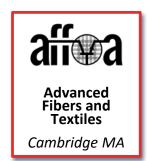




Materials







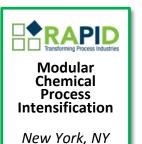
Bio-Manufacturing



Manchester, NH



Energy Usage / Environmental Impact







Digital Automation











NIST Manufacturing Extension Partnership (MEP)

PROGRAM MISSION

To enhance the productivity and technological performance of U.S. Manufacturing



National Network

- MEP Center in all 50 U.S. states,
 Puerto Rico
- System-wide non-Federal staff of over 1,200 individuals in ~600 service locations assisting U.S. manufacturers.
- Contracting with >2,500 3rd party service providers



Local → National Connection

System of Centers providing localized service to manufacturers in each State – with National reach and resources



MEP Budget & Business Model

\$130M FY17 Federal Budget with Cost Share Requirements for Centers



Partnership Model

- Federal, State, Industry
- Managed by NIST at Federal level
- Well aligned with state and local economic development strategies



Provide direct, hands-on technical and business assistance as trusted advisors to domestic manufacturers to help them compete and grow





Manufacturing USA – MEP Embedding Initiative





















































Manufacturing USA - Conclusions

- Manufacturing USA is successfully achieving its program goals
- Manufacturing USA institutes are convening a diverse array of members and coordinating project activities
- Small business engaged and is especially benefitting
- Leveraging and collaboration improve effectiveness of institutes and provide multiplier effect for members



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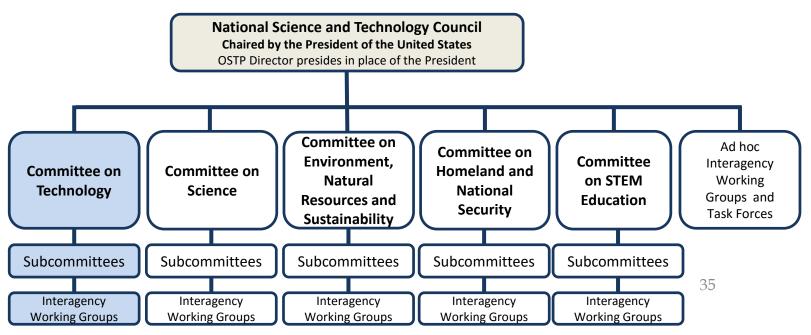




National Science and Technology Council

interagency mechanism for Policy Development and S&T coordination

- The National Science and Technology Council is the cabinet-level council of advisers to the President on science and technology
 - The President chairs the NSTC. Membership consists of the Vice President, cabinet secretaries, agency heads with significant science and technology responsibilities, and other White House officials
- NSTC is principal means to coordinate science and technology within the Federal research and development enterprise, used to establish clear national goals for Federal science and technology investments







of THE PRESIDEN

Subcommittee on Advanced Manufacturing is Reactivated

- RFI on National Strategic Plan for Advanced Manufacturing

Committee on Technology * - congressionally mandated SAM * Subcommittee on Advanced Manufacturing NITRD * Network and Info. Technology R&D NSET * Nanoscale Science, Engineering, & Technology L₂M Subcommittee on Lab to Market

- Subcommittee on Advanced Manufacturing (SAM)
 - Composed of leaders from the Department of Commerce, Defense, Education, Energy, Homeland Security, Health and Human Services, and Labor along with the National Aeronautics and Space Administration, National Science Foundation, Small Business Administration, and the White House Office of Science and Technology Policy, White House Office of Management and Budget, and White House National Economic Council
 - Commerce, OSTP and NEC are the co-chairs
- Mission: develop the National Strategic Plan for Advanced Manufacturing
 - Goal: Improve government coordination and provide long-term guidance for federal programs and activities in support of United States manufacturing competitiveness, including advanced manufacturing research and development over the next five to ten years.
 - Members of the public, including stakeholders from industry, academia, and nonprofits active in advanced manufacturing, are invited to provide input to support development of the National Strategic Plan for Advanced Manufacturing.
- Announcement: Public Request for Information is now live
 - For information see <u>www.manufacturing.gov</u>
 - A user-friendly electronic input form is available at www.nist.gov/oam/rfi-response



All tables, figures, and photos in this document were produced by the Advanced Manufacturing National Program Office Interagency Working Team, unless otherwise noted.



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