

**AC 2010-2343: MARRYING MANUFACTURING PROGRAMS WITH
BIOLOGICAL AND BIOMEDICAL ENGINEERING FIELDS**

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Marrying Manufacturing Programs with Bioengineering and Biomedical Engineering Fields and More

Introduction

This paper focuses on program and curriculum development in order to sustain and enhance manufacturing engineering programs. The idea of emphasizing product design and development or integration of micro- or nano-manufacturing into manufacturing curriculum is attractive and important for the survival of the discipline. On the contrary, marrying manufacturing programs with biological and biomedical engineering fields may present a strong alternative. This study will sketch out a manufacturing engineering curriculum with a minor in bio- or biomedical engineering as well as a double major opportunity and BS/MS combined integrated programs. Possible course offerings will be included through course descriptions within materials, design, and manufacturing thrust areas and can be found in the appendix. A discussion on ABET implications of this program development effort and targeted application fields such as agricultural and food processing, energy manufacturing, biological and biomedical, and pharmaceutical will complement the argument made by the authors. The paper will conclude with an extra-curricular approach in generating excitement to attract secondary and college students into the bio-related manufacturing programs through competitions, science fairs, and conferences. Establishment of the new SME Bioengineering Tech Group and its role in the current and future development efforts will be included in the concluding sections of this study.

Incorporating Bioengineering or Biomedical Engineering into Manufacturing Engineering Programs

There are currently only a few ABET accredited B.S. Manufacturing Engineering programs in the U.S. Figure.1 below illustrates a check list for one of them. The program has 126 credits and can be broken down to six components as the university core, business courses, mathematics and science requirements, basic engineering courses, major courses, and electives:

- University Core (41 credits total):
 - CHEM1210 Chemistry I (3)
 - CHEM1215 Chemistry I Lab (1)
 - One from:
 - COSK1220 Reading and Writing Strategies (3)
 - COSK2221 Intercultural Communications (3)
 - COSK1221 Argument and Research (3)
 - COSK2220 Public Speaking and Persuasion
 - COSK 2230 Business Professional Communication (3)
 - ECON1010 Survey of Economics (3)
 - HUMA1010 Humanities: Art and Music
 - INFS1010 Introduction to Decision Support Systems
 - MATH2070 Calculus with Analytical Geometry I (4)

Manufacturing Engineering Model Plan of Study (126 Credits)

v. 9-10-'08

	Fall		Spring	
Freshman Year				
First Semester		Total 17	Second Semester	Total 17
ENGR1010	Introduction to Engineering	3	ENGR2160	Engineering Graphics
MATH2070	Calculus W/Analytic Geom. I	4	MATH2170	Calculus W/Analytic Geom. II
CHEM1210	Chemistry I	3	PHYS1210	General Physics I
CHEM1215	Chemistry I Lab	1	PHYS1215	General Physics Lab
INFS1020	Intro Decision Support Syst.	3	COSK1221	Argument and Research
	ONE FROM	3	INFS3184	C++ Programming
COSK1220	Reading & Writing Strategies			
COSK2221	Intercultural Communications			
Sophomore Year				
Third Semester		Total 17	Fourth Semester	Total 15
ENGR1610	Statics & Strength of Materials	3	ENGR2080	Engineering Statistics
ENGR2180	Engineering Materials	3	ENGR2140	Circuits and Electromagnetics
MATH3090	Calc. W/Analytic Geom. III	4	ENGR3600	Production Engineering
PHYS2210	General Physics II	3	MATH3420	Differential Equations
PHYS2215	General Physics II Lab	1	ACCT1020	Fundamentals of Accounting
COSK2220	Pub. Speaking and Persuasion	3		
Junior Year				
Fifth Semester		Total 15	Sixth Semester	Total 15
ENGR3680	Intro. to Quality Engineering	3	ENGR3200	Value Design
ENGR3700	Mfg. Planning & Control	3	ENGR3650	Product & Tool Design
MATH3400	Linear Algebra with Applic.	3	MGMT3100	Manag. Theory and Practice
ECON1010	Survey of Economics	3	MARK3100	Principles of Marketing
COSK2230	Business Profes. Communic.	3		ONE FROM
			SOCI1010	Principles of Sociology
			SOCI2320	Contemp. Amer. Social Probl.
Senior Year				
Seventh Semester		Total 15	Eighth Semester	Total 15
ENGR4900	Engineering Practice	3	ENGR4950	Integrated Engineering Design
ENGR4010	An. & Des. of Manuf. Syst.	2	ENGR4400	Device Control
ENGR4015	An. & Des. of Manuf. Syst. Lab.	1	ENGR4850	Simulation
ENGRxxxx	Manufacturing Eng. Elective	3	PSYC1010	General Psychology
HUMA1010	Humanities: Art and Music	3		ONE FROM
	ONE FROM	3	POLS1020	American National Government
ELIT1040	Reading Lit.: Coming Of Age		HIST1100	US History I
ELIT1050	Reading Lit.: Class./Cntr.Trad.		HIST1200	US History II
ELIT1060	Reading Literature: Myths			
ELIT2030	African Amer. Lit & Exp.			
ELIT2055	World Literature			
ELIT2080	Women and Literature			
				Total Credits 126

Figure 1. Check-sheet for the BS in Manufacturing Engineering – ABET accredited

- PYSC1010 General Psychology (3)
- SOCI1010 Contemporary American Social Problems (3)
- One from:
 - ELIT1040 Reading Literature:Coming of Age (3)
 - ELIT1050 Reading Literature:Classics/Central Traditions (3)
 - ELIT1060 Reading Literature: Myths (3)
 - ELIT2030 African American Literature and Experience (3)
 - ELIT2055 World Literature (3)

- ELIT2080 Women and Literature (3)
 - ELIT2040 Literature and Medicine (3)
 - One from:
 - HIST1100 United States History I (3)
 - HIST1200 United States History II (3)
 - HIST1500 Western Civilization To 1715 (3)
 - HIST1600 Western Civilization From 1715 (3)
 - POLS1020 American National Government (3)
 - HIST1700 World Civilization I (3)
 - HIST1800 World Civilization Since 1500 (3)
- Business Courses (9 credits total):
 - ACCT1020 Fundamentals of Accounting (3)
 - MARK3100 Principles of Marketing (3)
 - MGMT3100 Management Theory and Practice (3)
- Mathematics and Science Requirements (25 credits total):
 - ENGR 2080 Engineering Statistics (3)
 - MATH 2170 Calculus with Analytical Geometry II (4)
 - MATH3090 Calculus with Analytical Geometry II (4)
 - MATH3400 Linear Algebra with Applications (3)
 - MATH3420 Differential Equations (3)
 - PHYS1210 General Physics I (3)
 - PHYS1215 General Physics I Lab (1)
- Basic Engineering Courses (12 credits total):
 - One from:
 - ENGR1610 Statics and Strength Of Materials
 - ENGR3110 Thermodynamics and Energetics
 - One from:
 - ENGR2140 Circuits and Electromagnetics
 - ENGR3110 Thermodynamics and Energetics
 - One from:
 - ENGR2160 Engineering Graphics
 - ENGR3110 Thermodynamics and Energetics
 - One from:
 - ENGR2180 Engineering Materials
 - ENGR3110 Thermodynamics and Energetics
- Major Courses (33 credits total):
 - ENGR1010 Introduction To Engineering (3)
 - ENGR3200 Value Design (3)
 - ENGR3600 Production Engineering (3)
 - ENGR3650 Product and Tool Design (3)
 - ENGR3680 Introduction To Quality Engineering (3)
 - ENGR3700 Manufacturing Planning and Control (3)

- ENGR4400 Device Control (3)
- ENGR4650 Simulation (3)
- ENGR4900 Engineering Practice (3)
- ENGR4950 Integrated Engineering Design (3)
- INFS3184 C++ Programming (3)
- Electives (6 credits total):
 - One from:
 - ENGR3250 Automated identification Systems (3)
 - ENGR4010 Analysis and Design of Manufacturing Systems (3)
 - ENGR4030 Project Engineering (3)
 - ENGR4200 Safety and Methods Engineering (3)
 - ENGR4700 Robotics and Automation (3)
 - ENGR4801 Rapid Prototyping and Reverse Engineering (3)
 - One from:
 - ENGR3080 Design Of Industrial Experiments
 - ENGR3250 Automated identification Systems (3)
 - ENGR4030 Project Engineering (3)
 - ENGR4200 Safety and Methods Engineering (3)
 - ENGR4700 Robotics and Automation (3)
 - ENGR4801 Rapid Prototyping and Reverse Engineering (3)

In Figure 1, the nine highlighted engineering courses are manufacturing specific courses. There is a major contradiction between the break-down of the program above and the check-sheet in Figure 1. This is due to a choice by the Engineering Department by designating the ENGR 4010 Analysis and Design of Manufacturing Systems course as most of the manufacturing students' first elective. Only some are allowed to take two from a list of courses in the electives section of the curriculum (mentioned right above).

The following section will offer multiple alternatives in engaging manufacturing programs with bioengineering or biomedical engineering fields:

1. First alternative solution to marrying manufacturing with biomedical or bioengineering is allowing and encouraging students to have double majors. This is not an actual combination of programs but allows manufacturing students to gain valuable background in the fields mentioned and adds to their versatilities. The Engineering Department housing the BS in Manufacturing Engineering program also offers multiple tracks in its BS in Engineering degree including the one in biomedical engineering. The check-sheet for that program is given in Figure 2: (i) Only four courses are highlighted in that check-sheet as biomedical specific. These are ENGR 2510 Biomedical Engineering Principles, ENGR 3510 Biomechanics, ENGR 4520 Design and Manufacturing of Biomedical Devices and Systems, and a mechanical or manufacturing elective or ENGR 4510 Introduction to Biomaterials (not listed in Figure 2). Their course descriptions can be found in the appendix section of this paper. (ii) To able to gain the second major,

Engineering

Model Plan of Study Biomedical Engineering (126 Credits)

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Fall		Freshman Year		Spring	
First Semester		Total 17	Second Semester		Total 17
ENGR1010	Introduction to Engineering	3	ENGR2180	Engineering Graphics	3
MATH2070	Calculus W/Analytic Geom. I	4	MATH2170	Calculus W/Analytic Geom. II	4
CHEM1210	Chemistry I	3	PHYS1210	General Physics I	3
CHEM1215	Chemistry I Lab	1	PHYS1215	General Physics Lab	1
INFS1020	Intro Decision Support Syst.	3	COSK1221	Argument and Research	3
	ONE FROM	3	ACCT1020	Fundamentals of Accounting	3
COSK1220	Reading & Writing Strategies				
COSK2221	Intercultural Communications				
Sophomore Year					
Third Semester		Total 15	Fourth Semester		Total 16
ENGR1810	Statics & Strength of Materials	3	ENGR2510	Biomed. Engr. Principles	3
MATH3090	Calc. W/Analytic Geom. III	4	ENGR2140	Circuits and Electromagnetics	3
PHYS2210	General Physics II	3	ENGR3110	Thermodynamics & Energetics	3
PHYS2215	General Physics II Lab	1	MATH3420	Differential Equations	3
BIOL1210	Anat. & Physiology I	3		ONE SET FROM EITHER	4
BIOL1215	Anat. & Physiology I Lab	1	CHEM2210	Chemistry II	
			CHEM2215	Chemistry II Lab	
				OR	
			BIOL1220	Anat. & Physiology II	
			BIOL1225	Anat. & Physiology II Lab	
Junior Year					
Fifth Semester		Total 15	Sixth Semester		Total 15
ENGR2180	Engineering Materials	3	ENGR2080	Engineering Statistics	3
ENGR2100	Dynamics	3	ENGR3200	Value Design	3
ENGR3300	Fluid Mechanics	3	ENGR3510	Biomechanics	3
COSK2220	Pub. Speaking and Persuasion	3	MGMT3100	Manag. Theory and Practice	3
ECON1010	Survey of Economics	3		ONE FROM	3
			SOCI1010	Principles of Sociology	
			SOCI2320	Contemp. Amer. Social Probl.	
Senior Year					
Seventh Semester		Total 15	Eighth Semester		Total 16
ENGR4900	Engineering Practice	3	ENGR4950	Integrated Engineering Design	3
ENGRxxxx	Mfg./ME Engr. Elective	3	ENGR4520	Des. & Mfg. BME Dev., Sys	4
COSK2230	Business Profes. Communic.	3	MARK3100	Principles of Marketing	3
HUMA1010	Humanities: Art and Music	3	PSYC1010	General Psychology	3
	ONE FROM	3		ONE FROM	3
ELIT1040	Reading Lit.: Coming Of Age		POLS1020	American National Government	
ELIT1050	Reading Lit.: Class./Cntr.Trad.		HIST1100	US History I	
ELIT1080	Reading Literature: Myths		HIST1200	US History II	
ELIT2030	African Amer. Lit & Exp.				
ELIT2055	World Literature				
ELIT2080	Women and Literature				
					Total Credits 126

Figure 2. Check sheet for the BS in Engineering/Biomedical Track – ABET accredited

manufacturing students also need to take BIOL1210 Anatomy and Physiology I and BIOL1215 Anatomy and Physiology I Lab, and either CHEM2210 Chemistry II and CHEM2215 Chemistry II Lab, or BIOL1220 Anatomy and Physiology II and BIOL1225 Anatomy and Physiology II Lab. (iii) The biomedical track also requires three mechanical courses in ENGR 2100 Dynamics, ENGR 3110 Thermodynamics and Energetics, and ENGR 3300 Fluid Mechanics as prerequisites to the biomedical courses.

Based on their curriculum manufacturing students will have one manufacturing elective and possibly the ENGR 3110 Thermodynamics and Energetics course leaving them with the following course requirements to graduate with the second major:

Table 1. Course list for the double major alternative (26 credits minimum)

Course Number	Course Name	Credits
BIOL1210	Anatomy and Physiology I	3
BIOL1215	Anatomy and Physiology I Lab	3
One set from	CHEM2210 Chemistry II CHEM2215 Chemistry II Lab or BIOL1220 Anatomy and Physiology II BIOL1225 Anatomy and Physiology II Lab	3 1
ENGR2100	Dynamics	3
ENGR3300	Fluid Mechanics	3
ENGR2510	Biomedical Engineering Principles	3
ENGR3510	Biomechanics	3
ENGR4520	Design and Manufacturing of Biomedical Devices and Systems	4

Total number of courses for this alternative is 9 and the total credit amount is 26 credits as shown in Table 1. Considering that the students take 15 to 17 credits each term, this option will add 1 and ½ terms to their curriculum. The students can also take the 3 credit ENGR 4510 Introduction to Biomaterials course keeping the addition still at one year.

2. Second alternative solution is to use the minor system in the university. The university's minors are 12 – 20 credits in length. Engineering students at this university have been considering and earning Business and Mathematics Minors. Especially Mathematics Minor has been popular with manufacturing students since they only need 6 additional credits or two 3 credit hour courses for this minor (four of their MATH courses count for the minor). The authors propose two minors as explained in Tables 2 and 3:

Table 2. Course list for the minor alternative – option 1 (19 credits minimum)

Course Number	Course Name	Credits
BIOL1210	Anatomy and Physiology I	3
BIOL1215	Anatomy and Physiology I Lab	1
One from	ENGR 4520 Design and Manufacturing of Biomedical Devices and Systems or ENGR4510 Introduction to Biomaterials	4 or 3
ENGR2100	Dynamics	3
ENGR3300	Fluid Mechanics	3
ENGR2510	Biomedical Engineering Principles	3
ENGR3510	Biomechanics	3

Table 3. Course list for the minor alternative – option 2 (23 credits minimum)

Course Number	Course Name	Credits
BIOL1210	Anatomy and Physiology I	3
BIOL1215	Anatomy and Physiology I Lab	1
One set from	CHEM2210 Chemistry II CHEM2215 Chemistry II Lab or BIOL1220 Anatomy and Physiology II BIOL1225 Anatomy and Physiology II Lab or ENGR4510 Introduction to Biomaterials	3 1 or 3
ENGR2100	Dynamics	3
ENGR3300	Fluid Mechanics	3
ENGR2510	Biomedical Engineering Principles	3
ENGR3510	Biomechanics	3
ENGR4520	Design and Manufacturing of Biomedical Devices and Systems	4

The first minor option has reasonable length compared to the other minors at the university. On the contrary, the second minor option is comparable to the credit requirements for the double major option. However, having a double major is more advantageous compared to the second minor option. A third minor alternative may be developed to include a manufacturing course like ENGR 4801 Reverse Engineering and Rapid Prototyping with medical and forensics content to reduce the number of credits to 20.

3. The third alternative is to design an integrated 5 year BS/MS program. This can be done in various combinations including an in-house option or with a partner school. In such a program students start taking graduate courses in their 4th year as illustrated in Figure 3. If the partnership requires students to take courses from another institution in their 4th year, multiple means can be employed including student traveling to the nearby institution or taking distance courses. Figure 3 is the check-sheet for an integrated BS (Manufacturing Engineering)/MS (Engineering Management) program saving students 6 credits from the 30 credit graduate program. The university also waives the Graduate Record Examination (GRE) requirement for its students continuing into the MS program. Alternative areas for the MS portion can be Bioengineering, Agricultural and Food Processing, and Pharmaceutical Engineering or Manufacturing. Universities such as Rutgers¹ or Stevens Institute of Technology² have Pharmaceutical Engineering or Manufacturing MS programs due to strong presence of pharmaceutical industry in New Jersey. On the contrary, University of Pittsburgh³ has specialty in Bioengineering due to presence of a successful University of Pittsburgh Medical Center (UPMC) and other medical institutions in Pittsburgh. If you are in Ohio or nearby, you can also look into collaborating with Ohio State's College of Food, Agricultural, and Environmental Sciences⁴.

Manufacturing Eng. Integrated Program B.S. & Eng. Management M.S. (126 + 24 Credits)

Fall		Spring	
Freshman Year			
First Semester		Second Semester	
Total 17		Total 17	
ENGR1010	Introduction to Engineering 3	ENGR2180	Engineering Graphics 3
MATH2070	Calculus W/Analytic Geom. I 4	MATH2170	Calculus W/Analytic Geom. II 4
CHEM1210	Chemistry I 3	PHYS1210	General Physics I 3
CHEM1215	Chemistry I Lab 1	PHYS1215	General Physics Lab 1
INFS1020	Intro Decision Support Syst. 3	COSK1221	Argument and Research 3
	ONE FROM 3	INFS3184	C++ Programming 3
COSK1220	Reading & Writing Strategies		
COSK2221	Intercultural Communications		
Sophomore Year			
Third Semester		Fourth Semester	
Total 17		Total 15	
ENGR1810	Statics & Strength of Materials 3	ENGR2080	Engineering Statistics 3
ENGR2180	Engineering Materials 3	ENGR2140	Circuits and Electromagnetics 3
MATH3090	Calc. W/Analytic Geom. III 4	ENGR3600	Production Engineering 3
PHYS2210	General Physics II 3	MATH3420	Differential Equations 3
PHYS2215	General Physics II Lab 1	ACCT1020	Fundamentals of Accounting 3
COSK2220	Pub. Speaking and Persuasion 3		
Junior Year			
Fifth Semester		Sixth Semester	
Total 15		Total 15	
ENGR3680	Intro. to Quality Engineering 3	ENGR3200	Value Design 3
ENGR3700	Mfg. Planning & Control 3	ENGR3650	Production Tool & Design 3
MATH3400	Linear Algebra with Applic. 3	MGMT3100	Manag. Theory and Practice 3
ECON1010	Survey of Economics 3	MARK3100	Principles of Marketing 3
COSK2230	Business Profes. Communic. 3		ONE FROM 3
		SOCI1010	Principles of Sociology
		SOCI2320	Contemp. Amer. Social Probl.
Senior Year			
Seventh Semester Undergraduate		Eighth Semester Undergraduate	
Total 15		Total 15	
ENGR4900	Engineering Practice 3	ENGR4950	Integrated Engineering Design 3
ENGR4010	An. & Des. of Manuf. Syst. 2	ENGR4400	Device Control 3
ENGR4015	An. & Des. of Manuf. Syst. Lab. 1	ENGR4650	Simulation 3
ENGRxxxx	Manufacturing Eng. Elective 3	PSYC1010	General Psychology 3
HUMA1010	Humanities: Art and Music 3		ONE FROM 3
	ONE FROM 3	POLS1020	American National Government
ELIT1040	Reading Lit.: Coming Of Age	HIST1100	US History I
ELIT1050	Reading Lit.: Class./Cntr.Trad.	HIST1200	US History II
ELIT1060	Reading Literature: Myths		
ELIT2030	African Amer. Lit & Exp.		
ELIT2055	World Literature		
ELIT2080	Women and Literature		
Total Undergraduate Credits 126		Total Undergraduate Credits 126	
ENGR5010	Engr. Cost Est. & Fin. Analysis	ENGR5020	Engr. Syst. An. & Design
MS Total 3		MS Total 3	
MS Completion Year			
Ninth Semester MS Total 9		Tenth Semester MS Total 9	
ENGR5030	Project Engineering 3	ENGR5014	Mngmt of Engr. Sci. & Technology 3
ENGR6050	Strategy, Innovation & Technology 3	ENGR6040	Engineering Mngmt Cases 3
XXXXXXX	Thesis OR 1 MS Directed Elective 3	XXXXXXX	Thesis OR 1 MS Directed Elective 3
Total Graduate Credits 24			

Figure 3. Check-sheet for the BS in Manufacturing/MS in Engineering Management (Levels 5000 and above are reserved for graduate courses)

Development of a Bioengineering Specialty under Society of Manufacturing Engineers Umbrella

This section of the paper presents the development efforts of a new specialty in bioengineering within the Society of Manufacturing Engineers (SME) Manufacturing Education and Research (MER) Community structure. Critical importance of this initiative lies in finding extracurricular ways to engage manufacturing community and its future including college and high school students with the growing applications fields in bioengineering and biomedical engineering. Additional activities in course and program development are also planned. While both authors are engaged in this group, the lead author of this paper is the current chair of this effort.

Biotechnology has existed since ancient times, however some of its most dramatic advances have been realized recently. Not too long ago, it was described as manipulation of biological organisms or materials to make products and systems benefiting humans. However, its span was limited to food production, waste disposal, or medicine⁵. Subsets of biotechnology have been rapidly growing. One such subset is biomedical technology. Its products save, prolong, and improve human life through physiological monitoring and processing, pharmaceuticals, and prosthetics. Its specialties such as bionics⁶ and bioprinting⁷ are gaining momentum thanks to innovative neuro-prosthetics, bionic eye or ear development, and tissue and organ engineering respectively. On the other hand, another subset, biomaterials is searching for organic substitutes for engineering materials. Biofuel⁸ development and bacteria-based energy generation⁹ are occupying minds of the many. While DNA computing¹⁰ and bioinformatics¹¹ are redefining the informatics field, biometrics¹² is growing deeper in our daily lives. Most importantly we are starting experience a scientific revolution in our world through bionanotechnology¹³.

For the U.S. to keep its competitiveness in the cutting edge technology arena, its manufacturing sector needs to re-invent itself and get involved in these bio-related fields. This is also crucial for the survival of the manufacturing sector. SME has a very critical role in safeguarding the U.S. manufacturing sector, and assuring education and training of the current and prospective manufacturing personnel. Thus, the authors believe that there is a necessity for SME to be involved in development of such technical specialty, Bioengineering. In January 2007, Lee Loeb, a former membership consultant from Philadelphia Pennsylvania and Arif Sirinterlikci, the Faculty Advisor of SME Student Chapter at Robert Morris University near Pittsburgh Pennsylvania teamed up to propose a Bioengineering specialty¹⁴. After various interactions with SME, SME decided to allow the formation of this group under its Manufacturing Education and Research (MER) Community as a technical group. Since then a few other SME members have joined the group.

Proposed Agenda of the Bioengineering Tech Group

The Bioengineering technical group was established with the main idea of supporting manufacturing professionals who are involved in the bio-related fields, educational and research programs in manufacturing engineering and similar departments through¹⁵:

- Promotion of biotechnologies and related design and manufacturing engineering activities including research through a periodical electronic (and/or hardcopy) publication.
- Promotion of research through small-scale research initiation grants. The group will seek sponsors for these awards. The goal here is to get the industry and researchers together.
- Organization of an annual bioengineering conference that relates to design and manufacturing engineering fields (early possible locations include sites in MD, NJ, PA, and OH and other bio-tech intense areas of the US).
- Capturing and maintaining interest of K-12 students by:
 - Getting involved in current engineering competitions such as JETS' Teams.
 - Development of outreach activities through educational camps, media development and dissemination, or organization of secondary school club competitions under SME.
- Getting involved in development of new and existing bio-materials, design and manufacturing courses, and bio-engineering specialties in manufacturing engineering programs.
- Generation of resources for SME scholarships for students pursuing bioengineering fields and are interested in design and manufacturing.
- Generation of joint training activities for companies, summer programs including institutes and accelerated graduate programs at universities.

Developments up to Date

After the official recognition by SME, Mark Stratton, A Community Relations Manager from SME became the liaison between the Tech Group and SME. A monthly teleconference schedule and a web page is established¹⁶. However, after a few teleconferences the attendance became an issue due to date and time of the meetings. The group members reached other groups through several listservs, the active core remained small even with various e-mail messages arriving from the interested. Other tech groups contacted included Medical Applications and Nanotechnology.

Additional opportunities were brought by the SME Liaison to keep the group active and to promote its members work. These included:

- Publishing articles about the group and its activities including its members works in the SME's Medical Yearbook and the Manufacturing Engineering Magazine
- Presenting at an International Society of Pharmaceutical Engineers (ISPE) event in Sommerset, New Jersey in June 2008¹⁶.
 - Presentations at the ISPE event included (i) *Surface Engineering for Medical Devices: Biocompatibility, Friction, Coating Issues*, (ii) *An Innovative Method for Tissue Scaffold Design, Manufacturing and Testing*, (iii) *Rapid Prototyping and Manufacturing in Medical (and Dental) Applications*, and (iv) *Kinesiology: the Study of Movement*.

Since then, the group represented SME at INTERPHEX Canada, another ISPE event held in Montreal Quebec, and agreed to work with the Nanotechnology Tech Group within the SME's Nanomanufacturing Conference organization. Meanwhile Bioengineering Tech Group Webinar Series has started with a successful presentation on his cutting-edge research in Tissue

Engineering by Drexel University's Jack Zhou. Professor Zhou is one of the few core members of the tech group. His presentation was on *Micro-fluidic Array Printers for Fabricating Tissue Scaffolds and Subsequent Bone structure*¹⁶. A second webinar was presented on March 26, 2009 at 12:30 PM E.S.T. It was delivered by Stephen Greenwald of (Queen Mary College) University of London. He focused on *Mechanical Factors in Arterial Disease: Aging, Hypertension and Arterial Elasticity* and how to deal with this health problem by the eye of an engineer not a medical doctor. A third webinar was delivered on December 15, 2009. It was on *Atomic Force Microscopy (AFM): Enabling Characterization of Biological Structures and Forces at the Nano-Scale*. The presenter was Andrea Slade, a research scientist from Veeco, a California company. AFM devices can be used in many applications including polymer science, tissue engineering and more. A fourth webinar is currently being planned for bio-energy subjects. Each webinar will last 1 and ½ hr including a Q & A session. After each webinar, the group will collect feedback on topics of interest for future webinars and gaging interest in the tech group activities by determining the number of attendees of the webinar and the associated demographic information.

Proposed Plan of Action for Future Activities

This section concludes with a discussion below on how to achieve the initial objectives and how to adjust the tech group agenda accordingly, that many can be impacted successfully:

- *Promotion of biotechnologies and related design and manufacturing engineering activities including research through a periodical electronic (and/or hardcopy) publication.* En route to achieving this, the group will initially employ its web page in posting articles and presentations belonging to its members. SME's Medical Year Book or Manufacturing Engineering Magazine will also be utilized by the group to promote its members research and engineering activities. A plan is being devised to develop a biannual electronic publication to be housed at the web page of the group.
- *Promotion of research through small-scale research initiation grants. The group will seek sponsors for these awards. The goal here is to get the industry and researchers together.* The group will modify this objective to – its members working together to obtain funding through local, state, and federal funding agencies. It will still bring the group members and their collaborators together in development of strong research proposals.
- *Organization of an annual bioengineering conference that relates to design and manufacturing engineering fields (early possible locations include sites in MD, NJ, PA, and OH and other bio-tech intense areas of the US).* The group is already in an agreement with the Nanotechnology Tech Group to help them on the 2010 Nanomanufacturing Conference. Other attempts are being made to connect with other groups including Society for Biological Engineering (SBE), Biomedical Engineering Society (BMES), and ISPE on receiving sessions at their events as well. The original target may be realized with joint help from other tech groups and communities of SME as well as the organizations mentioned above.
- *Capturing and maintaining interest of K-12 students by:*
 - *Getting involved in current engineering competitions such as JETS.*

- *Development of outreach activities through educational camps, media development and dissemination, or organization of secondary school club competitions under SME.*

The group members are considering volunteering at the JETS Teams competition and contributing for local Science Fairs to get K-12 students' attention. A summer workshop will be developed based-on bio-inspired products and machines. This will be followed by development of a bio-based competition for grades 7-12.

- *Getting involved in development of new and existing bio-materials, design and manufacturing courses and bio-engineering specialties in manufacturing engineering programs.* Faculty members present at American Society for Engineering Education (ASEE) and SME Manufacturing Engineering Education Forums will be asked to sketch a minor or an option curriculum for Manufacturing Engineering programs. They will also be asked for their opinion on a separate degree that combines bio-related subjects with design and development, and manufacturing. Development of survey tools for both concepts is currently underway.
- *Generation of resources for SME scholarships for students pursuing bioengineering fields and are interested in design and manufacturing.* Within a few years of the initiation and active service, the group will seek sponsors for scholarships for secondary and college students who are interested in the bio-related fields.
- *Generation of joint training activities for companies, summer programs including institutes and accelerated graduate programs at universities.* Similar approach will be taken for this objective just like the undergraduate program development objective above. In addition, summer institutes and other certificate programs will be developed in corporation with biomedical degree offering entities and related societies and will be presented at the upcoming SME Manufacturing Education Forum.

Conclusions

This paper presents a two pronged approach in engaging manufacturing community in bioengineering and biomedical engineering. The first is to marry manufacturing and bio-related programs through minor, double major, and BS/MS combined degree options. All of the programs studied within the paper are ABET accredited and the solutions proposed do not influence the ABET balance of these programs. Some of the proposed ideas can also lead to further collaboration between the universities including collaborative research. The second prong is mainly about the extracurricular activities. Developments through the SME's Bioengineering Tech Group are also critical since they engage not only elementary, secondary, higher education students but also faculty and industry in many ways. Some of the group's activities can also be used in retooling current manufacturing engineers, technologists, and technicians. In terms of the future work, the authors will push the educational proposals as well as the SME Bioengineering Tech Group agenda forward with confidence of their outcomes.

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Appendix (Additional information of the prerequisites can be found within the body of the paper)

ENGR2510 - Biomedical Engineering Principles

This course provides an overview of the biomedical engineering discipline and major subdivisions, such as biomechanics, cellular engineering, tissue engineering, bioelectricity, and imaging. Also introduced are quantitative tools utilized throughout the biomedical engineering curriculum. The class will be involved in the formulation and execution of a design project.

Prerequisites: ENGR1610, BIOL1210 & BIOL1215

3 Credits

ENGR 3510 BiomechanicsENGR3510 - Biomechanics

This course develops the application of the principles of continuum mechanics to biological tissues and systems. After briefly reviewing selected results from statics, strength of materials, dynamics, and fluid dynamics, the course details several constitutive equations of biological materials, properties of living tissue, and the mechanical basis and effects of pathology and trauma. The course emphasizes the mechanics of the muscle-skeletal and circulatory systems.

Prerequisites: ENGR2100, ENGR2510, and ENGR3300

3 Credits

ENGR4510 - Introduction To Biomaterials

This course provides an introduction to biomaterials, both synthetic and natural, that are implanted in the human body or employed in a medical device for the purposes of promoting improved human health. The course covers the synthesis, characterization, properties and applications of clinically significant biomaterials and discusses regulatory issues (legal, safety, reliability, biocompatibility, and ethics) concerning the use of biomaterials.

Prerequisites: ENGR1610, ENGR2180, and ENGR3510

3 Credits

ENGR 4520 Design and Manufacturing of Biomedical Devices and Systems

This course details the conception, modeling, analysis, design, manufacturing and assembly of Biomedical devices and systems. Students select, formulate, and solve a design problem and manufacture a prototype, as appropriate. Applications include, but are not limited to, diagnostic instrumentation, prostheses, and cardiovascular devices against the background of ethical considerations, Food and Drug Administration (FDA) regulations, and product-liability issues.

Prerequisites: ENGR2180 and ENGR3510

4 Credits